

**CYLINDER HEAD/ROCKER ARM BOX/VALVES/TIMING/SPEED GOVERNOR**

POS.	CODE	DESCRIPTION	Qty
1	1410.169	push rod	2
2	7215.137	push rod	2
3	1011.730	CAMSHAFT ASS.Y with compr.rel.	1
4	<----->	see pos. 3	0
6	1015.068	compression shaft	1
7	1301.245	thrust washer diam.28,8X16X0,5	1
8	<----->	see pos. 3	0
9	6231.211	pin	2
10	5660.064	spring	1
11	<----->	see pos. D 86	0
12	7200.276	DRIVE ROD ASS.Y	1
13	<----->	see Pos. 18/18a	0
16	1240.004	circlip diam. 10	1
17	7770.171	roller 3 X 27,8	2
18	<----->	GOVERNOR ASS.Y	0
18a	4896.434	GOVERNOR ASS.Y	1
19	1011.729	camshaft ( std - without compression release)	1
20	9820.168	self-tapping screw 3,9 X 9,5	3
21	<----->	see Pos. 28	0
23	7625.270	washer	1
24	<----->	see Pos. 28	0
25	9732.016	screw M 6 X 40	3
26	8506.003	engine lifting eye	1
27	<----->	filler oil cap	0
28	2125.650	ROCK.ARM COVER ASS.Y	1
28	2125.660	ROCK.ARM COVER ASS.Y for low temperature	1
29	3240.161	safety nut	2
30	3300.265	special nut	2
31	1541.176	rocker arm	2
32	6780.027	stud M 8 X 50	1
32a	9730.024	screw M 8 X 16	2
33	3240.164	nut M 8	2
34	5151.111	push rod guide	1
35	7625.061	washer diam. 8,4	2
36	<----->	see Pos. 28	0
37	6780.164	stud M 8 X 55	1
38	<----->	see Pos. 28	0
41	4400.097	gasket	1
42	9820.077	screw M 2,9 X 6,5	5
42	9820.181	screw M 3,5 X 6,5	5
43	9730.015	screw M 6 X 30	2
45	9850.116	adjustment screw	2
47	1862.151	fixing head bolt	4
48	7625.130	washer diam. 10,2	4
49	6410.111	retainer with half-collets	2
50	5755.117	valve spring	2
51	3430.114	cup	2
52	1261.101	valve seal	2
53	4845.240	inlet valve guide	1
54	8000.207	inlet v.seat	1
55	4730.861	head gask. 0,9 diam. 70 - no semicircular cut	1
55	4730.862	head gask. 1,0 diam. 70 - 1 semicircular cut	1
55	4730.863	head gask. 1,1 diam. 70 - 2 semicircular cuts	1

**Group: 15LD**  
**Engine: 15LD 225 Drawing: C**

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POS.	CODE	DESCRIPTION	Qty
55	4730.864	head gask. 1,2 diam. 70 - 3 semicircular cuts	1
56	8000.208	eXhaust v.seat	1
57	4845.241	eXh.valve guide	1
58	9652.148	intake valve	1
59	9685.151	eXhaust valve	1
60	9200.903	CYLINDER HEAD WITH SEATS AND GUIDES	1
61	«-----»	GASKET SET - see Pos. C 61a	0
61a	8205.104	RING AND GASKET COMPLETE SET (without Pos. C 55)	1
62	9032.086	filler oil cap	1
62	9032.119	filler oil cap	1
63	1200.082	O ring 3106	1
65	4775.555	gasket	1
67	7770.172	roller 3 X 15,8	1

